

VALUE STREAM MAP TRAINING

Participants in this workshop will learn to map out how their plant operates "from door-to-door" and realize the wastes that exist in their current process. Armed with being able to "see" their wastes, participants will learn the process of constructing a future state of their value streams and instituting an implementation plan of achieving that future state. The result is successful value stream mapping, a tool to direct lean improvements.

Objectives/Topics:

- Definition of value stream mapping
 - Material flow
 - Information flow
 - Process time vs. manufacturing lead time
- How to identify value streams and product families
- Value stream management
- Creating a current state map
- Creating a future state map using the eight questions for developing future state
- Developing an implementation plan

Simulation:

Using a manufacturing case study, participants will implement the value stream mapping process by analyzing data and mapping a current state, then applying lean concepts to design and map a future state. Along the way, participants will decide what improvements must happen to achieve the desired future state.

Course Length:

4 to 5 hours

Preferred Prerequisites

Lean 101: Principle of Lean Manufacturing

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